

Heavy Weight Drill Pipe

Type Integral Type and Friction Weld Type
 Grade Integral Type AISI4145HM
 Friction Weld Type Tool Joint : AISI 4145HM
 Tube : AISI 1340 or Equivalent

Sizes

Size		Tube				Tool Joint					Min Drift Dia.
		Tube ID	Center Upset Dia.	Upset Length	Max Elevator Upset	Connection Number	Tool Joint OD	Tool Joint ID	Pin Length	Box Length	
A		B	C	D	E		G	F	I	H	
in	mm	in	in	in	in		in	in	in	in	
3 1/2	88.9	2 1/4	4	25	3 7/8	NC38	4 3/4 (4 7/8) (5)	2 1/4	27	21	2
		2 1/16						2 1/16			1 13/16
4	101.6	2 1/2	4 1/2	25	4 3/16	NC40	5 1/4	2 1/2	27	21	2 1/4
		2 9/16						2 9/16			2 5/16
4 1/2	114.3	2 11/16	5	25	4 11/16	NC46	6 1/4	2 11/16	27	21	2 7/16
		2 3/4						2 3/4			2 1/2
		2 13/16						2 13/16			2 9/16
5	127.0	3	5 1/2	25	5 1/8	NC50	6 5/8	3	27	21	2 3/4
5 1/2	139.7	3 1/4	6	25	5 11/16	5 1/2FH	7 (7 1/4) (7 1/2)	3 1/4	27	21	3
		3 3/8						3 3/8			3 1/8
		3 7/8						3 7/8			3 5/8
		4						4			3 3/4
5 7/8	149.2	4	6 3/8	25	6	5 1/2FH	7	4	27	21	3 3/4
6 5/8	168.3	4	7 1/8	25	6 15/16	6 5/8FH	8 (8 1/4) (8 1/2)	4	27	21	3 3/4
		4 1/2						4 1/2			4 1/4
		5						5			4 3/4

